

TABLE 4

**Number of Establishments Employing 20 or More Workers With Productivity Improvement Programs (PIPs)
by Extent PIP Objective Was Met, Philippines: 2013**

Productivity Improvement Program (PIP) Objective	Total Establishments With PIPs	Extent PIP Objective Was Met		
		100%	99%-50%	Below 50%
Shorten Process Cycle Time	6,722	1,187	5,009	525
Reduction of				
Work Accidents/Injuries	10,458	3,457	6,201	800
Wastage	9,405	1,841	6,717	848
Customer Complaints	14,387	3,546	9,283	1,559
Personnel Downtime	6,474	1,282	4,562	629
Machine Downtime	5,212	1,070	3,560	582
Rework	5,741	1,220	3,777	744
Increase				
Profit or Sales	11,575	2,921	7,536	1,118
Volume of Production	7,091	1,895	4,701	496
Improve Product Quality	9,304	2,949	5,913	442
Others	741	198	464	72

Note: Details do not add up to totals due to rounding.

Source of Data: Philippine Statistics Authority, 2013/2014 Integrated Survey on Labor and Employment.