

**TABLE 4**  
**Number of Establishments Employing 20 or More Workers With Productivity Improvement Programs (PIPs)**  
**by Extent PIP Objective Was Met, Philippines: 2013**

Productivity Improvement Program (PIP) Objective	Total Establishments With PIPs	Extent PIP Objective Was Met		
		100%	99%-50%	Below 50%
Shorten Process Cycle Time	<b>6,722</b>	1,187	5,009	525
Reduction of				
Work Accidents/Injuries	<b>10,458</b>	3,457	6,201	800
Wastage	<b>9,405</b>	1,841	6,717	848
Customer Complaints	<b>14,387</b>	3,546	9,283	1,559
Personnel Downtime	<b>6,474</b>	1,282	4,562	629
Machine Downtime	<b>5,212</b>	1,070	3,560	582
Rework	<b>5,741</b>	1,220	3,777	744
Increase				
Profit or Sales	<b>11,575</b>	2,921	7,536	1,118
Volume of Production	<b>7,091</b>	1,895	4,701	496
Improve Product Quality	<b>9,304</b>	2,949	5,913	442
Others	<b>741</b>	198	464	72

*Note: Details do not add up to totals due to rounding.*

*Source of Data: Philippine Statistics Authority, 2013/2014 Integrated Survey on Labor and Employment.*